

Work Order ID 59573

Page 1

Tuesday, June 08, 2010 9:50:26 AM

Item ID: D412-760-113

Accept



Setup Start



Revision ID:

Item Name: Aft Cabin Wall and Pylon Protector

Stop



Start Date: 6/8/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 6/17/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: *PP* Date: 106-08 Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-760	E

100 0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-760-113
CHG001*8 10/06/10**10 for BG 10/06/10*

110 Pick Kit 0.00



Packaging

Memo

0.00

Packaging

P 10/4/10 (3)

120 QC4- 100% Inspect kits for completeness 0.00



QC

Memo

0.00

Quality Control

*8 10/06/10**(10)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
	Memo	0.00							
	Identify and pack for shipping as per PPP D412-760-113								
	Location: <u>113</u>								
	PPP rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Memo	0.00							
	Quality Control								

10-6-18 32 J

10/06/21 MF
10-6-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

Tuesday, June 08, 2010 9:50:30 AM

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Work Order ID: 59573

Parent Item: D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:

Start Date: 6/8/2010

Required Date: 6/17/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1 Aft Wall Protector		Manufactured	No			110	Each	1.0000	1	1 3			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				258A			1						
					58852		1						
D3933-2 Aft Cabin Wall Protector, RH		Manufactured	No			110	Each	2.0000	1	3			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST258A			2						
					55793		1						
					58853		1						
D3935-3 Pylon Wall Protector, LH		Manufactured	No			110	Each	2.0000	1	3			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST258A			2						
					58854		2						
D3935-4 Pylon Wall Protector, RH		Manufactured	No			110	Each	2.0000	1	3			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST258A			2						
					58855		2						

59684 14

59574 14

158802 14

53382 14

58793 04 58852 ?
58803 14

59575 14

58804 24

59576 14

58855 24

10/6/14(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 59573

Parent Item: D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 6/8/2010

Required Date: 6/17/2010

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D3942-1 Angle		Manufactured	No			110	Each	32.0000	14	42			

Location

Loc Qty

Loc Code

ST098

32

58856

32

D3942-3 Manufactured No

110

Each

0.0000

10

Clip

MS27039-4-10 Purchased No

110

Each

108.0000

4

Screw

Location

Loc Qty

Loc Code

ST293

108

112045

8

114742

100

MS27039-4-14 Purchased No

110

Each

108.0000

6

Screw

Location

Loc Qty

Loc Code

ST293

108

112273

108

MS27039-5-08 Purchased No

110

Each

57.0000

6

SCREW

Location

Loc Qty

Loc Code

ST293

57

112298

57

Tuesday, June 08, 2010 9:50:30 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 6/8/2010

Required Date: 6/17/2010

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS27039-5-12		Purchased	No			110	Each	176.0000	.8	24			



43 Screw



10/6/10(3)

Location

Loc Qty

Loc Code

ST293

176

114037

176

1114037

W/O:		WORK ORDER CHANGES					
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02

Dart Aerospace Ltd

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